



## MEDIUM STERILIZER SERIES 24"x 36" and 26" x 36"

### ECO-FRIENDLY

Reduce your facility's water footprint with Beta Star's EnviroVac® Vacuum System. Mechanical and programmable conservation features are integrated into a variety of cycles for the Beta Star LSII Series sterilizer.

### SINGLE SOURCE MANUFACTURING

Beta Star's "raw plate to FAT" promise ensures greater control over project delivery while ensuring US Made quality.

### SAFETY

Operators and technicians are protected through temperature and pressure monitoring, relief valves, safety interlocks, and automatic overrides.

### LOWER COST OF OWNERSHIP

Non-proprietary components and cost-effective service rates create a lower cost of ownership than competitors who charge unsustainable amounts for high wear items.



### GET STARTED CREATING YOUR STERILIZER\*

#### Door Quantity

- Single
- Double

#### Door Operation

- Manual
- Automatic

#### Installation Type

- Free Standing
- Recessed One Wall
- Recessed Two Wall

#### Cabinet Enclosure

- None
- Full Cabinet (Right & Left)
- Right Side
- Left Side

#### Chamber Process

- Non-Effluent
- Effluent (BSL-3)

#### Chamber Piping

- Copper and brass piping with threaded NPT fittings
- Stainless steel piping with Ferrule type fittings
- Stainless steel piping with Sanitary fittings

#### Vacuum System

- Water Ejector
- EnviroVac® Water Conservation
- Liquid Ring

#### Jacket Steam Source

- House Steam
- Same as Chamber

#### Chamber Steam Source

- House Steam
- Electric Steam Generator (carbon steel)
- Electric Steam Generator (stainless steel)
- Steam to Steam Generator

#### Compressed Air Source

- None required
- Stand alone air compressor
- House compressed air

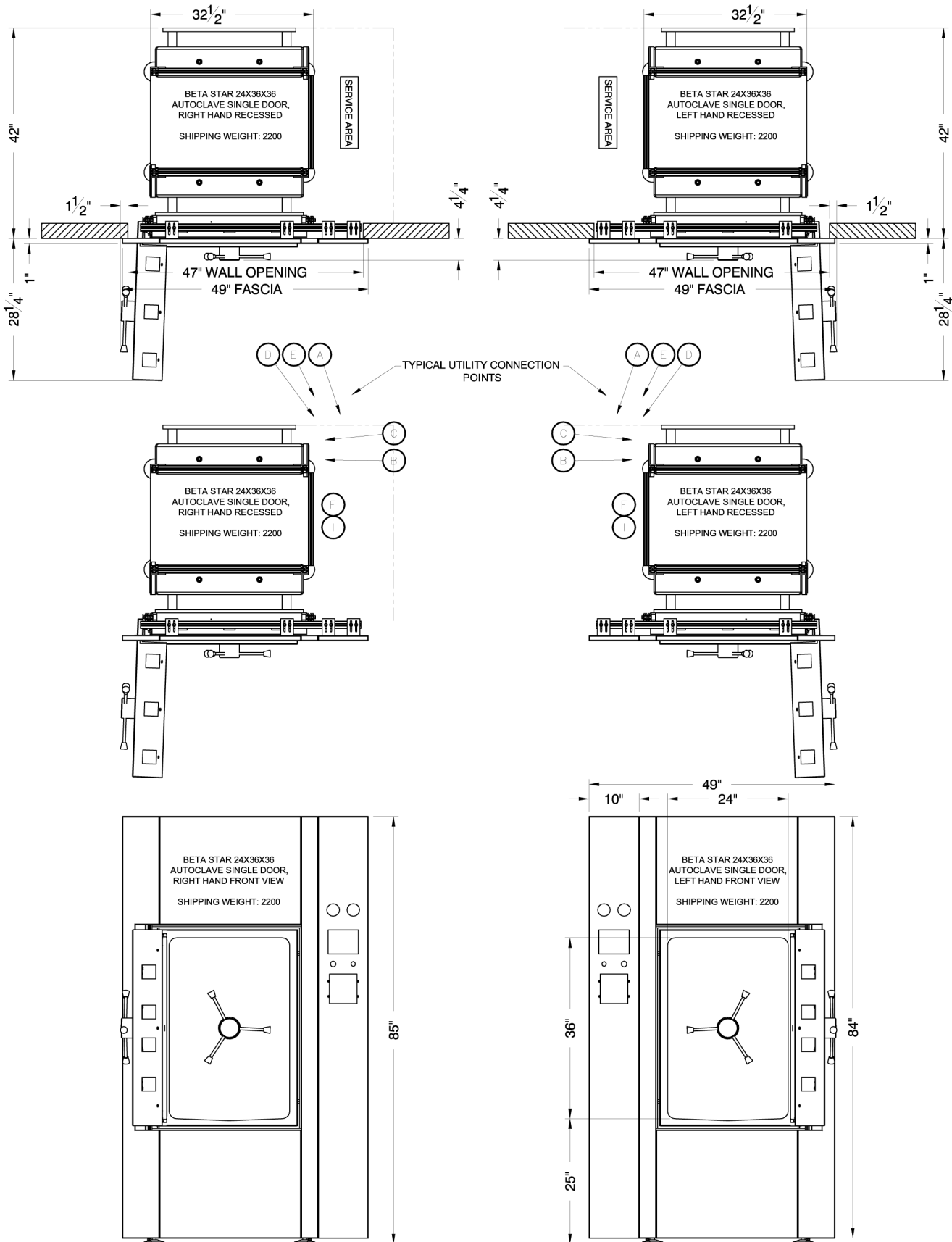
#### Beta Connect System

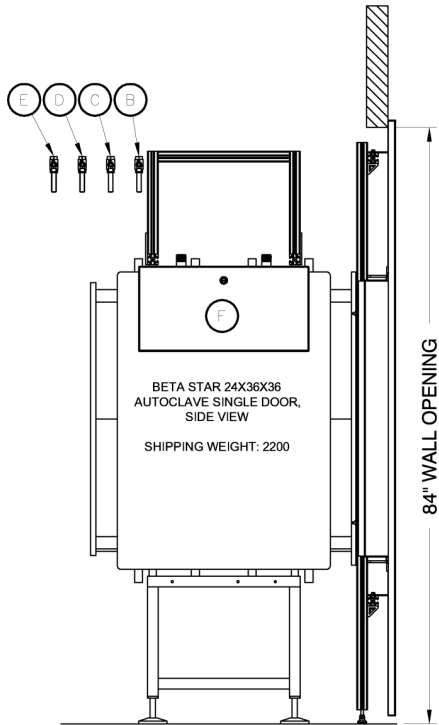
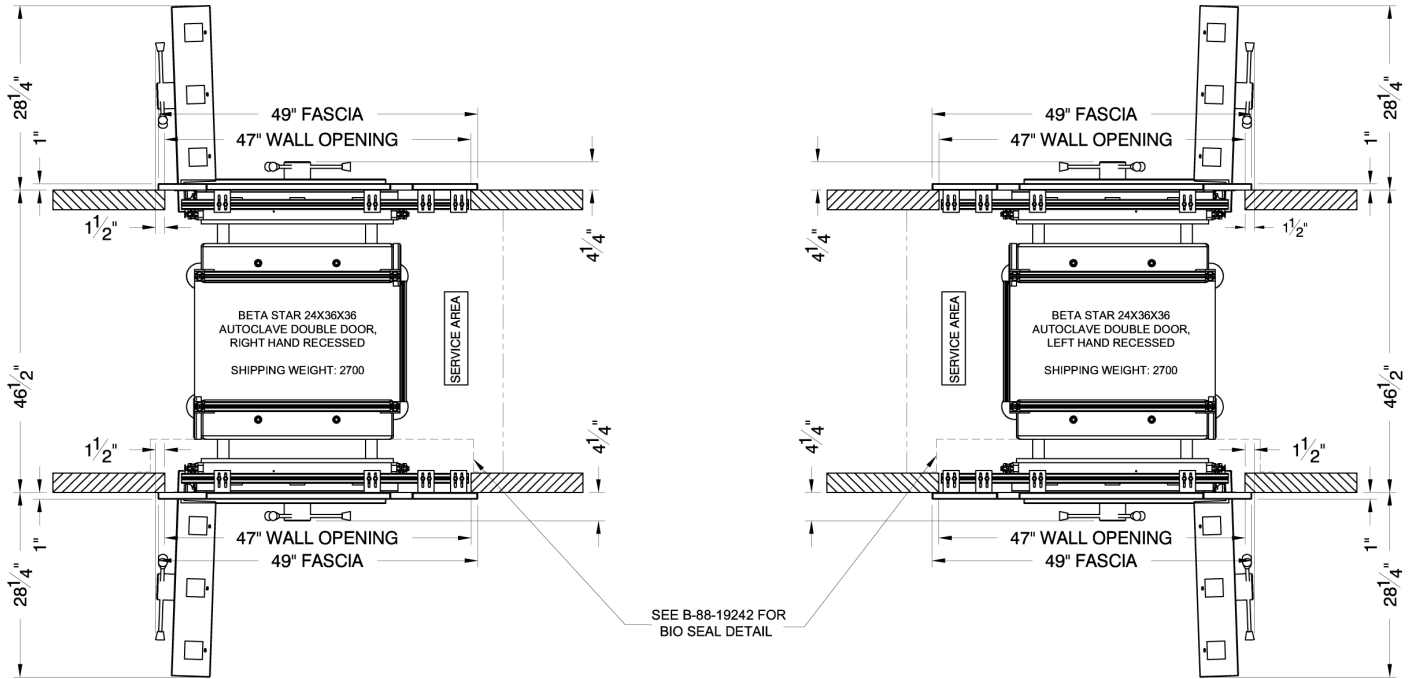
- Remote Support
- Mobile Observation and Control
- Central Sterilization Management
- Predictive Maintenance and Analysis

\*FOR A FULL LIST OF OPTIONS, PLEASE CONTACT US.



# 24" x 36" DRAWINGS





MEDIUM SERIES STANDARD SIZES					
Chamber Dimensions			Chamber Dimensions		
24" x 36" Series			26" x 36" Series		
Height	Width	Depth	Height	Width	Depth
24"	36"	36"	26"	36"	36"
24"	36"	48"	26"	36"	48"
24"	36"	60"	26"	36"	60"
24"	36"	72"	26"	36"	72"
24"	36"	84"	26"	36"	84"

FOR ALL DIGITAL DRAWINGS  
CONTACT US AT [BETASTAR.COM](http://BETASTAR.COM)

## 24" x 36" UTILITY REQUIREMENTS

PLUMBING UTILITY REQUIREMENTS					
Chamber Size	243636	243648	243660	243672	243684
<i>Drain</i>					
Connection Size	3"			4"	
Standard Material	By Others, Suitable for 140°F/60°C				
Pressure	Atmosphere (Gravity Drain)				
<i>House Steam</i>					
Connection Size	1"			1 1/4"	
Standard Material <sup>2</sup>	Black Iron/Brass or Stainless				
Peak Flow Rate	180 lb/hr	215 lb/hr	260 lb/hr	295 lb/hr	320 lb/hr
Average Flow Rate	120 lb/hr	145 lb/hr	178 lb/hr	200 lb/hr	215 lb/hr
Pressure	50-80 PSIG	50-80 PSIG	50-80 PSIG	50-80 PSIG	50-80 PSIG
<i>Water Requirements for Water Ejector Vacuum Equipped Machine (Standard)</i>					
Connection Size	1"			N/A <sup>3</sup>	
Standard Material <sup>2</sup>	Copper			N/A <sup>3</sup>	
Peak Flow Rate	14 gal/min			N/A <sup>3</sup>	
Average Flow Rate	8 gal/min			N/A <sup>3</sup>	
Pressure	30-50 PSIG			N/A <sup>3</sup>	
<i>Water Requirements for EnviroVac® Equipped Machine (Optional)</i>					
Connection Size	1/2"			3/4"	
Standard Material <sup>2</sup>	Copper				
Peak Flow Rate	3 gal/min			7 gal/min	
Average Flow Rate	2 gal/min			4 gal/min	
Pressure	40-60 PSIG				
<i>Instrument Air Pneumatic Valve Equipped Machine (Standard)</i>					
Connection Size	1/2"				
Standard Material <sup>2</sup>	Copper				
Peak Flow Rate	2 SCFM				
Average Flow Rate	1 SCFM				
Pressure	80-100 PSIG				

Key	
1	Recommended utility values indicate design standard for efficient machine operation. Consult with the Beta Star Sales Staff for site specific utility values which may fall outside of indicated ranges.
2	Material(s) may vary to suit installation.
3	Water Ejector not available on 243672 and 243684 models

ELECTRICAL UTILITY REQUIREMENTS					
Chamber Size	243636	243648	243660	243672	243684
<i>Sterilizer Controls</i>					
Voltage	120V				
Phase	1				
Frequency	60 Hz				
Amp Draw	2A				
Type	Dedicated Circuit				
<i>EnviroVac® (Optional)<sup>4</sup></i>					
Voltage	208V/480V				
Phase	3				
Frequency	60 Hz				
Amp Draw	7.8A/3.4A				17.5A/7.6A
Type	Disconnect				
<i>Electric Steam Generator (Optional)<sup>4</sup></i>					
Voltage	208V				
Phase	3				
Frequency	60 Hz				
Amp Draw	134A	167A	167A	200A	299A
Type	Disconnect				
<i>Electric Steam Generator (Optional)<sup>4</sup></i>					
Voltage	480V				
Phase	3				
Frequency	60 Hz				
Amp Draw	59A	73A	73A	87A	129A
Type	Disconnect				
<i>Electric Steam Generator Controls (Optional)</i>					
Voltage	120V				
Phase	1				
Frequency	60 Hz				
Amp Draw	5A				
Type	Dedicated Circuit				
<i>Air Compressor (Optional)<sup>5</sup></i>					
Voltage	120V				
Phase	1				
Frequency	60 Hz				
Amp Draw	12A				
Type	Duplex Outlet				
<i>Ethernet Connection Required for Optional Beta Connect Remote Connectivity System</i>					

Key	
4	Operating voltage must be specified.
5	Air compressor only required for pneumatic valve machine installations which have no house instrument air available.

## 26" x 36" UTILITY REQUIREMENTS

PLUMBING UTILITY REQUIREMENTS <sup>1</sup>					
Chamber Size	263636	263648	263660	263672	263684
<i>Drain</i>					
Connection Size	3"			4"	
Standard Material	By Others, Suitable for 140°F/60°C				
Pressure	Atmosphere (Gravity Drain)				
<i>House Steam</i>					
Connection Size	1"			1 1/4"	
Standard Material <sup>2</sup>	Black Iron/Brass or Stainless				
Peak Flow Rate	170 lb/hr	204 lb/hr	236 lb/hr	272 lb/hr	306 lb/hr
Average Flow Rate	99 lb/hr	121 lb/hr	142 lb/hr	165 lb/hr	187 lb/hr
Pressure	50-80 PSIG				
<i>Water Requirements for Water Ejector Vacuum Equipped Machine (Standard)</i>					
Connection Size	1"			N/A <sup>3</sup>	
Standard Material <sup>2</sup>	Copper			N/A <sup>3</sup>	
Peak Flow Rate	14 gal/min			N/A <sup>3</sup>	
Average Flow Rate	8 gal/min			N/A <sup>3</sup>	
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## OUR PROCESS OVERVIEW

### SPEC REVIEW CONSULTATION

Our team has decades of experience in the sterilization industry to review your specifications and answer specific product questions. We would like to assist you with your plans and requirements for your next facility construction or renovation. Contact a member of our team to get your consultation scheduled.

### DESIGN

Beta Star's extensive service experience, complete in-house manufacturing and dedicated engineering and manufacturing personnel provide industry leading safety, reliability and lowest cost of ownership. All Beta-Star sterilizers include free draining vessels to ensure the driest possible process. Baffled steam injection eliminates load steam impingement while providing even temperature distribution. Modular frames provide secure support, service access and adjustability to suit the most challenging installations.

## STANDARD FEATURES

### VESSEL CONSTRUCTION

All Beta Star vessels are manufactured at our corporate headquarters in Honey Brook, PA. The engineered chamber, door, and vessel jacket in manufactured in accordance with the standards defined by the American Society of Mechanical Engineers (ASME), Unified Pressure Vessel Code, Section VIII, Division 1. The fabricated chamber and door maintain operating pressures and temperatures from full vacuum to 45 psig at 300°F. A few of the vessel features include:

- Vessel finish polished to 25 Ra. Optional mechanical finish surface to 10 Ra is available.
- Jacket constructed of 304L or optionally specified 316L type stainless steel.

- Chamber floor geometry shall facilitate free flow gravity drain. Chamber floor will be furnished with appropriate number of chamber drains, each with their own drain strainer to prevent clogging.
- Baffled Steam Injection: minimizes load wetting by direct impingement on the load by condensate while assuring proper steam temperature distribution in the chamber.
- Safety Valve: Provide with ASME approved and stamped safety valve(s). Safety valve set point to be the Maximum Allowable Work Pressure (MAWP) of the vessel. Safety valve capacity to sufficiently relieve the peak flow of the complete piping system.
- Typical unit is provided with (2) 1" NPT chamber validation ports with (1) accessible from the service space of the machine. Optional 1-1/2" or 2" Tri-Clamp port also available. The port shall include a plug.

### QUALITY CONTROL

Beta Star tests and verifies operation of every sterilizer prior to shipment during Factory Acceptance Testing (FAT). The FAT process includes:

- Instrument calibration
- Electrical input/output verification
- Hazards and safe operation testing
- Piping and vessel integrity (leak) testing
- Piping and vessel air removal (Bowie-Dick) testing
- Failed cycle/alarm verification
- Operational cycle testing

### DOOR SYSTEM

Door surfaces exposed to the chamber shall be constructed of 316L stainless steel. Optionally, material that contains higher levels of corrosion resistance may be selected. The exterior of the door(s) are covered with Type 304 stainless steel with a #4 brush finish to match fascia panels.



Door sealing mechanism(s) are engineered and fabricated to provide an airtight closure of the sterilizer for pressure, water, vacuum, and steam service. The door(s) shall be sealed using a one piece, easily replaceable silicone gasket. The door retention shall be engaged when the door is closed and the radial arm mechanism is engaged by the operator. Compressed air or optional steam shall be used to actuate the door gasket against the door plate providing a hermetic seal.

### DOOR SAFETY FEATURES

- A cycle may not be started until the door(s) are fully closed and sealed.
- The door(s) cannot be opened while a cycle is in progress.
- The door(s) shall not unseal unless the chamber is +/-2 PSIA of ambient pressure.
- Door(s) gasket supply circuit includes check valve(s) to maximize door seal integrity in the event of a power failure.
- In the event of a power failure, a normally open valve in the drain shall allow the chamber pressure to vent, thereby returning the chamber to atmospheric pressure.
- Integral door seal/lock control system monitors vessel and door seal pressure.
- Double door units with interlocks prevent inadvertent opening during sterilization processes. The locking system does not allow both doors to be opened simultaneously which prevents clean room contamination.

### VACUUM SYSTEM

Medium series sterilizers come with a water ejector vacuum system as the standard option. Beta Star's unique piping configuration reduces water consumption while maintaining a consistent vacuum. The system also automatically regulates the effluent temperature below locally specified temperature requirements for the facility drain.

### PLC CONTROL SYSTEM

The sterilizer process control system shall monitor, control and document all critical process

parameters from the Door 1 and/or optional Door 2 side of the sterilizer. The control system shall include a Human/Machine Interface, (HMI) Controller, printer, Program Logic Controller (PLC) processor and emergency stop switch. Resistance Temperature Detectors (RTD's) shall be provided in sterilizer chamber and jacket drains to sense and control variations in temperature. A pressure transmitter shall be provided to measure chamber pressure and vacuum.

**Human Machine Interface (HMI):** The HMI shall be a programmable 5.7" color touch screen operator interface. During in-cycle operation, the HMI shall show sterilizer status, time of day, cycle times, temperature, pressure, and any abnormal process conditions. The operator interface shall contain screens with the ability to view the status of the systems digital inputs and outputs, and analog inputs.

**Printer:** The printer shall be a 32 column, alphanumeric dot-matrix (or optional thermal) printer using 2-1/4 inch wide, single-ply paper. An automatic paper take-up mechanism is provided. Cycle Data printed by the sterilizer includes time in cycle, chamber pressure, chamber temperature, alarm messages, cycle data and phases. The operator shall have the ability to re-print cycle data for the last completed cycle.

**PLC Controller Enclosure:** The main controller enclosure contains the low (24VDC) voltage PLC and system fuses. All 24 VDC monitor and control devices are wired back to this enclosure. The PLC Controller Enclosure is accessible from the machine service space.

**Power Distribution Enclosure:** The line voltage (120VAC) control components are segregated from low voltage components. 120VAC components are installed and accessible according to safe minimum workspace requirements of NEC section 110.26.

**Audible Alarm:** The operator interface shall include an audible alarm to annunciate end of cycle or an alarm condition.

## HMI INTERFACE DESCRIPTION

The Human/Machine Interface, (HMI) shall provide security access, service diagnostics, cycle selection and configuration of cycles and cycle parameters. Security Access: Five (5) levels of user/password security are provided within the operator interface: Guest (No Login), Operator, Supervisor, Technician and Administrator. The password security shall prevent sterilizer operation and/or cycles and their cycle values from being changed by unauthorized personnel. An automatic logoff feature has an inactivity timer to ensure unauthorized personnel do not gain access under another user's session. The auto logoff feature may be disabled for the Operator by the Administrator to permit operators to remain logged on.

## STANDARD CYCLES

- **Pre-Vacuum Cycle:** includes dynamic vacuum application provides rapid chamber conditioning, effective load penetration, and rapid load drying.
- **Micro Isolator Cycle:** positive and negative ramped pressure pulsing to reduce internal and external crazing of animal housing.
- **Liquid Cycles:** The liquid cycle controls positive steam pressure and vacuum assisted air removal along with programmable, ramped heating and exhaust to ambient pressures at end of cycle while preventing boil-over of pressure sensitive loads.
- **Gravity Cycle:** designed for non-air retentive products. Gravity Cycle utilizes positive steam pressure with vacuum assist air removal for conditioning of the load. The end of cycle exhaust is programmable to provide dry and non-dry phases.
- **Bio-Waste Cycle:** designed for vacuum pre-

sterilization conditioning through positive and negative pressurization to ensure air removal from mixed products in containers. Programmable ramped steam pressurization is used to maximize heat penetration of mixed laboratory biohazard waste. Bio-Waste cycle utilizes slow exhaust to prevent boil over.

- **F<sub>0</sub> Temperature Control Cycle:** designed for the sterilization of heat sensitive materials using time at temperature calculations. F<sub>0</sub> ensures the most effective time at temperature exposure in order to provide verifiable load sterilization.
- **Jacket Idle:** maintains jacket at lower, user defined set-point to minimize utility consumption and sterilizer heat-up time.
- **Leak Test:** pre-programmed automatic leak test cycle to verify and record vessel and supply piping pressure integrity.
- **Bowie-Dick Test:** Pre-programmed Daily Air Removal (Bowie-Dick) test. Air removal test also indicates effective steam penetration into the load.

## OPTIONAL CYCLES

- **Liquid Air Cooling:** introduces filtered ambient temperature air during exhaust to speed cooling.
- **Isothermal Cycle:** designed for conditional of heat sensitive materials at a temperature range of 78°C to 100°C
- **Effluent Filtered Exhaust Cycle:** Specially engineered for use in bio-safety labs, the Beta-Star effluent process system provides the greatest probability of sterilization by eliminating in-cycle water discharge, filtering in cycle vapor exhaust and exposing cycle generated condensate to the greatest possible time at temperature exposure.

## OPTIONAL FEATURES

### Control System Equipment Options

- *Full or Partial Remote:* Sterilizers equipped with a second door can be enabled to monitor system status with full or partial control capabilities
- *Allen Bradley Compact Logix:* A non-proprietary Allen Bradley PLC is available
- *Nema 4x Enclosure:* Useful for facilities that require specific control enclosures
- *Foot Pedal:* assists in operating the automatic sliding door for hands-free operation of the sterilizer door

### Connectivity with Beta Connect

A series of four different package options allows the customer to create a customized remote control and monitoring solution for any sized laboratory. All new Beta Star sterilizers come Beta Connect compatible, and the package upgrade can be added at any time. The connection is protected via a 256-bit encrypted connection.

- Remote Support
- Mobile Observation and Control
- Central Sterilization Management
- Predictive Maintenance and Data Analysis

### Vessel Options

The Beta Star vessel can be configured according to the customer's unique needs.

- *Double Doors:* if a pass-through system is needed, the Beta Star sterilizers can be equipped with a second door. Double door sterilizers can be configured with full or partial secondary control.
- *Sanitary Ports:* chamber ports can be upgraded with sanitary ports to accept thermocouple fittings for use with critical media or goods.
- *20 Ra Polish:* The internal chamber and door can be polished to a 20Ra finish or better for critical applications
- *316L Steam Jacket:* The standard 304 stainless steel steam jacket can be upgraded to 316L.

- *Seismic Restraints:* For equipment being installed in areas of seismic activity
- *Chamber Passivation:* An internal surface chamber passivation can be applied to remove impurities and inhibit further corrosion.
- *Dual Drain:* Improves temperature distribution
- *Jacket Idle:* holds jacket at a lower temperature for utility conservation when the unit is not in cycle

### Piping Options

Sterilizer jacket and chamber piping can be configured to meet process requirements or upgrades.

- *316L Stainless Steel Piping:* includes threaded, swagelock fittings and stainless steel process valves
- *Sanitary Piping:* 316L stainless steel sanitary piping and process valves with orbital welds can be added for high level sterilization

### Steam Source Options

Beta Star LS steam sterilizers are used for moist heat sterilization. Steam requirements vary based on model size and options.

- *House Steam:* the facility or building is equipped with a steam source that can supply the sterilizer with the required steam utility
- *Integral Electric Boiler:* generates steam if there is no house steam available. Integral boilers sit within the footprint of the sterilizer.
- *Stainless Steel Boiler:* can be used to produce clean steam with DI water to sterilize sensitive media or goods.
- *Steam to Steam Generator:* a heat-exchanging system used to create clean steam from a pure water sources and house steam or electric boiler system. These systems are connected directly to the chamber.

### Air Compressor

A laboratory grade air compressor may be provided when facility-supplied compressed air is not available.

**Process Options**

- Air inlet in-situ filter: provides sterile chamber air injection for sensitive loads
- Stainless steel in-situ filter housing: permits in-situ air admit filter sterilization.

**Loading Equipment**

A bottom shelf is standard with all Beta Star sterilizers. Additional shelving is available for the internal rack system.

**Loading Cart and Transfer Carriage**

The heavy duty 316L stainless steel loading cart is designed to hold goods or media for sterilization. The loading cart rides on the tracks between the transfer carriage and the chamber. The transfer carriage is used to transport the loading cart from station to station. A drip pan can be added to the loading cart to capture spilled liquid or media.

**Uninterrupted Power/Back-up Power**

An uninterrupted power supply (UPS) system can be integrated into the sterilizer configuration. This option helps prevent voltage spikes, drops, or losses. An internal checking system is able to identify power loss and signal a sterilizer alarm. After the alarm goes off, the system goes into “abort” conditions which hold the sterilizer in safe mode until electric service is restored.

**Biocontainment Seal**

An optional biocontainment flange can be welded to the vessel. The flange serves as a sealed and ready-to-install rigid support for our adaptable biocontainment extension panels. This helps to ensure a reliable and turnkey pathogen barrier for containment applications.

**Effluent Package**

Beta Star’s design prevents harmful pathogens and viruses from exiting the sterilizer at any time during the sterilization process. Pathogens are retained with a heated 0.2 um hydrophobic filter until the required sterilization exposure time has

been achieved. The sloped chamber base and internal liquid dams retain effluent during the entire sterilization period.

**Quality Documentation**

Quality documentation packages can be included into your sterilizer package. A list of documentation options include:

- IQ / OQ Documentation Only
- IQ / OQ Documentation and Execution
- FAT Documentation Only Package
- SAT (Site Acceptance Test)
- FRS (Functional Requirement Specification)
- Chamber Temperature Mapping
- Custom documentation packages for FDA, CFR, or other requirements

**Installation Scope**

All Beta Star sterilizers are installed directly by the manufacturer or an authorized installation provider. The scope of installation will vary depending on the customer’s requirements

- Delivery
- Removal of Existing Equipment
- Installation Supervision Only
- User Training
- Maintenance Training

**Preventative Maintenance**

A network of trained and skilled service technicians can provide scheduled inspections, adjustments, and recommended maintenance to ensure the reliability of our equipment. Contact Beta Star Service for maintenance agreement options.

**Water Conservation**

The patented EnviroVac® Vacuum System dramatically reduces environmental and facility water usage by nearly 75% during a sterilization cycle. The EnviroVac® requires only a ½” water feed at a maximum of 20 psig. In addition, customer sterilization cycles are no longer at risk of normal water pressure and temperature fluctuations.